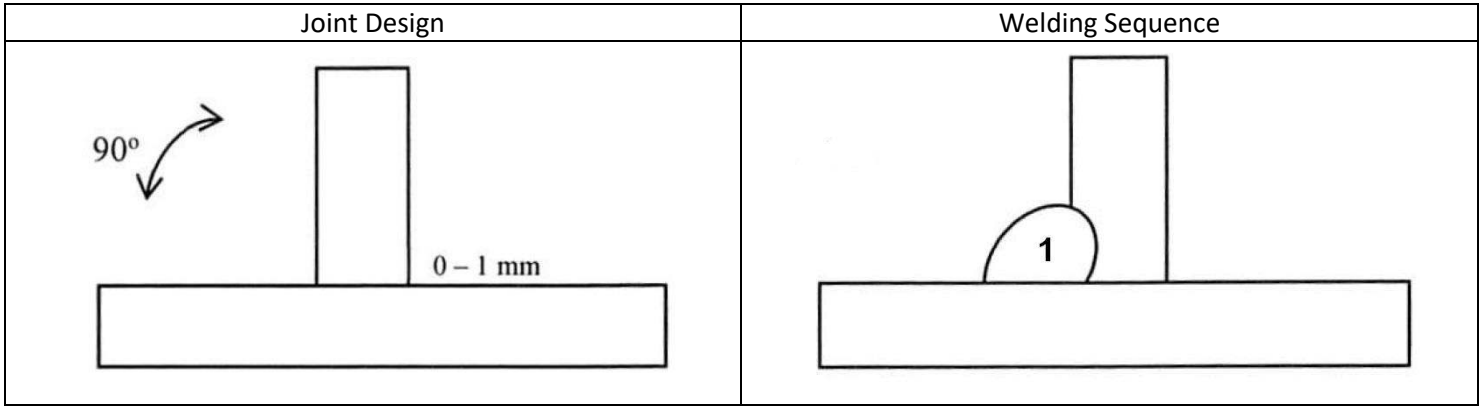


LOGO

Company Name
Address Line 1
Address Line 2
Town, County
Postcode

Weld Procedure Specification (WPS)

Table with 4 columns: Location, Manufacturer's WPS No, WPQR, Manufacturer, Welders Name, Welding Process, Joint Type, Method of Preparation, Parent Material Designation, Material Thickness, Outside Diameter, Welding Position.



Welding Details:

Table with 11 columns: Run, Welding Process, Welding Direction, Size of Filler Material, Current A, Voltage V, Type of Current/Polarity, Wire Feed Speed M/min, Travel Speed mm/sec, Heat Input KJ/min, Transfer Mode.

Table with 2 columns: Property (e.g., Filler Metal Classification, Gas/Flux, Shielding Gas Flow Rate) and Value (e.g., EN 14341-A: G38 4M G3SI1 / G38).

RWC Signature: